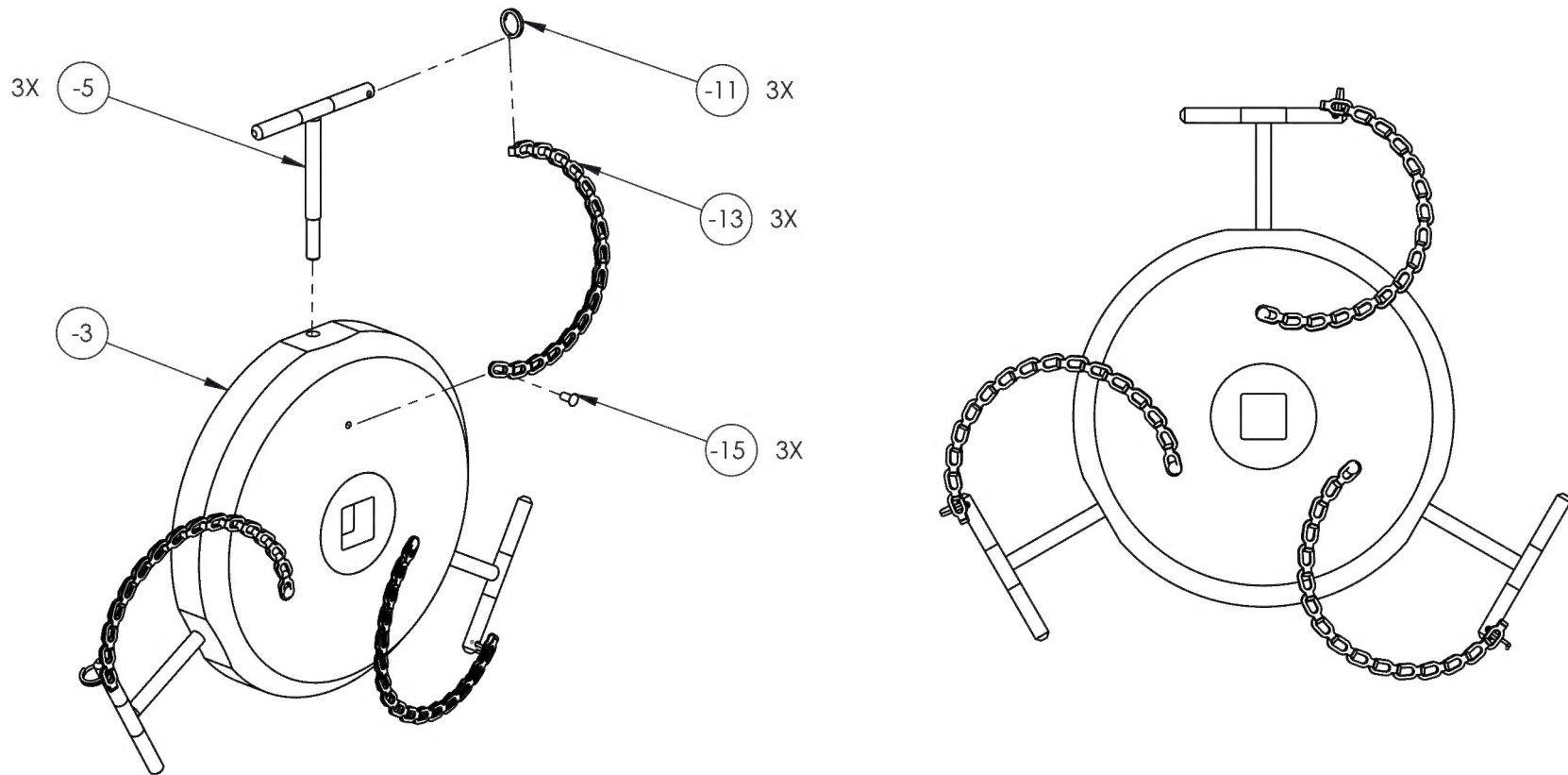


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	REDRAWN FROM TATTERED DRAWINGS. -3 CH'D HOLE WAS Ø.090-.085 IS Ø.110-.105. -05 REMOVED -13 CHAIN FROM WELDMENT. -9 ADDED Ø.094 HOLE FOR -11. -13 CH'D ATTACHMENT METHOD WAS WELDED IS HOLE WITH RING -11. -15 WAS #2 DRIVE SCREW IS #4 DRIVE SCREW.	9/9/2013	CFS	GE

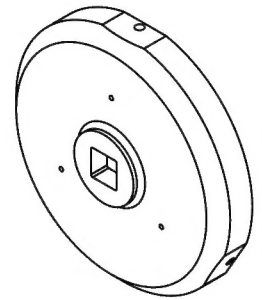
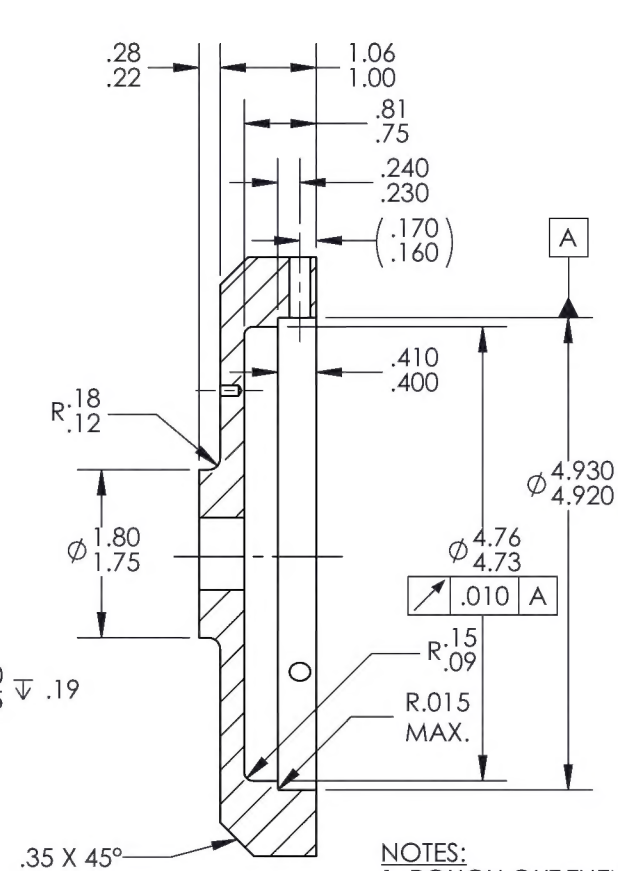
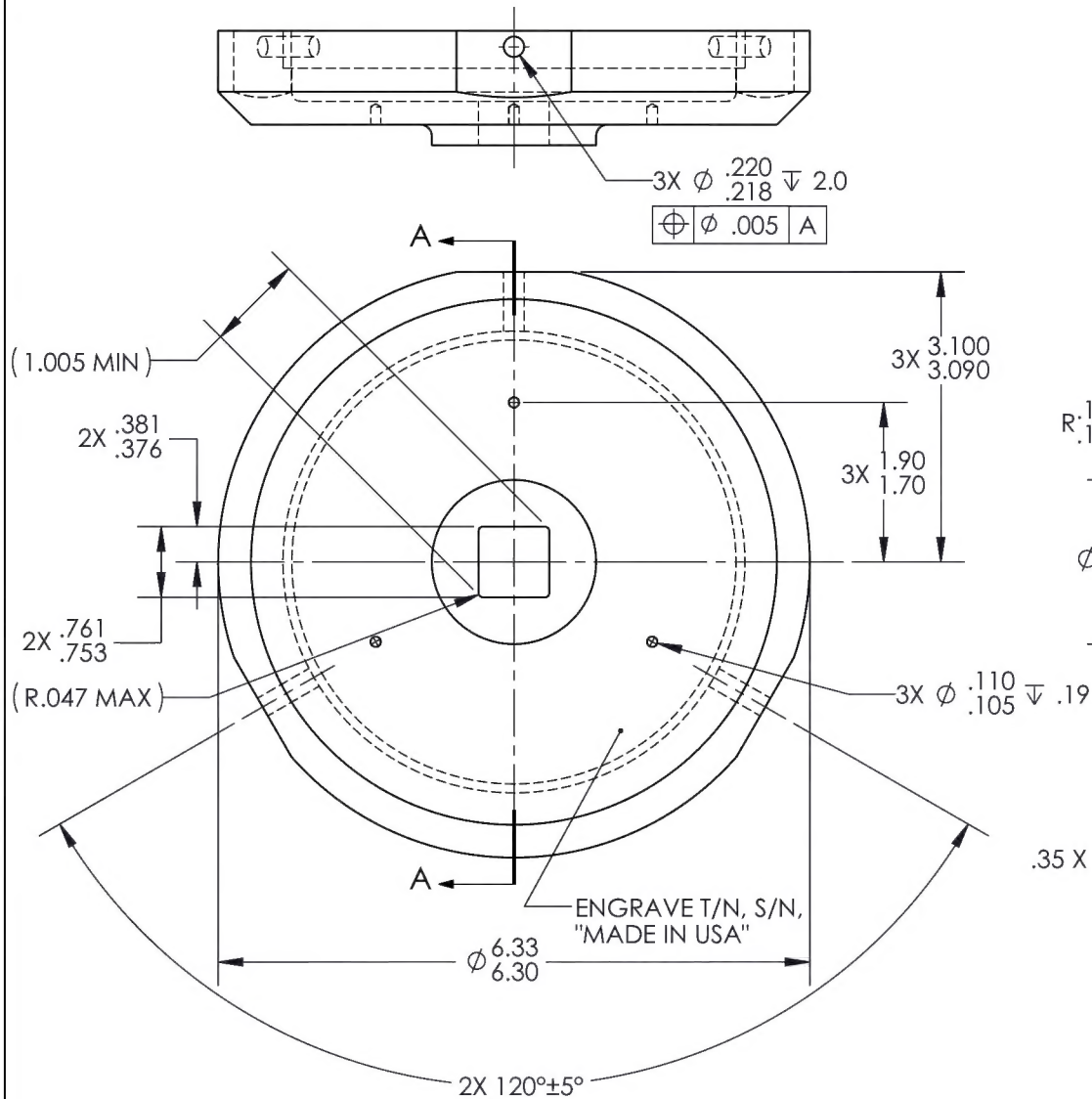


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	WRENCH	4140	Ø6-1/2 X 1-1/2	2
	X		-5	3	PIN ASSY			3
	1		-7		PIN	O1	Ø1/4 X 2-3/4	4
	1		-9		HANDLE	O1	Ø1/4 X 3	5
		B/O	-11	3	SPLIT RING	STEEL	Ø1/2 MCMASTER-CARR #86805T32	1
		B/O	-13	3	SASH CHAIN	BRASS	#1/10 X 7in. MCASTER-CARR #3608T22	1
		B/O	-15	3	#4 DRIVE SCREW	STEEL	1/4 MCMASTER-CARR #90081A106	1
	ASSY -5							

RED BARN MACHINE	
TITLE WRENCH ASSY - SLEEVE NUT	
DWG NO. RB T101992	REV 1
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	214B, 214ST
SCALE 1:3	DATE 9/9/2013
	SHEET 1 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-3 CH'D HOLE WAS Ø.090-.085 IS Ø.110-.105.	9/9/2013	CFS	GE



#### NOTES:

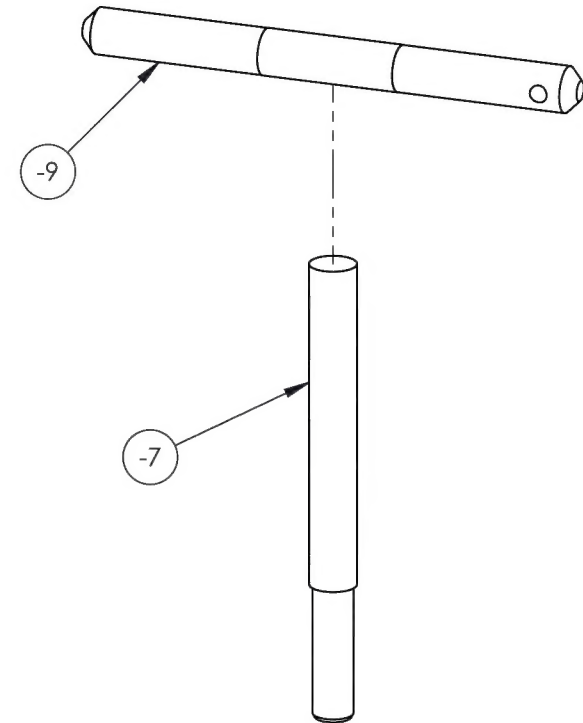
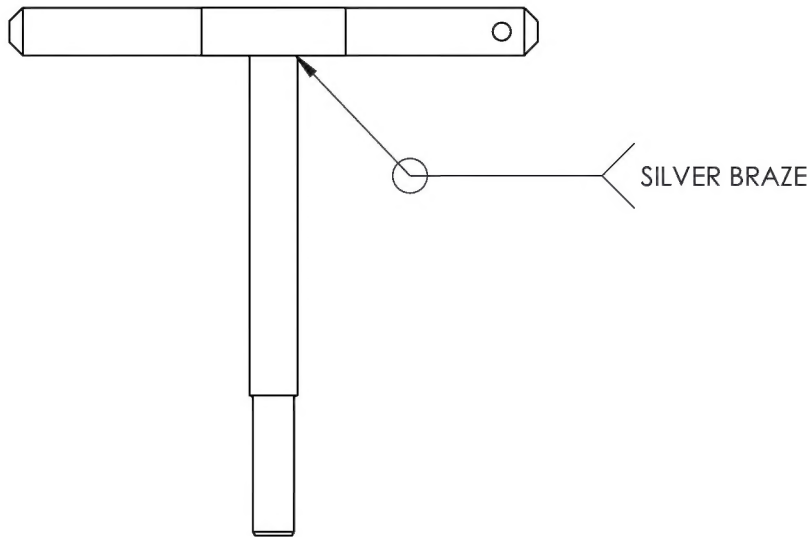
1. ROUGH OUT THEN H/T AND FINAL MACHINING.
2. ORIENTATION TO SQUARE DRIVE NOT CRITICAL.

(-3)  
WRENCH


<b>RED BARN MACHINE</b>	
TITLE <b>WRENCH ASSY - SLEEVE NUT</b>	
DWG NO. <b>RB T101992-3</b>	REV <b>1</b>
MAT'L 4140	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT RC 27-32
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	214B, 214ST
SCALE 1:2	DATE 9/6/2013
SHEET 2 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-05 REMOVED -13 CHAIN FROM WELDMENT.	9/9/2013	CFS	GE

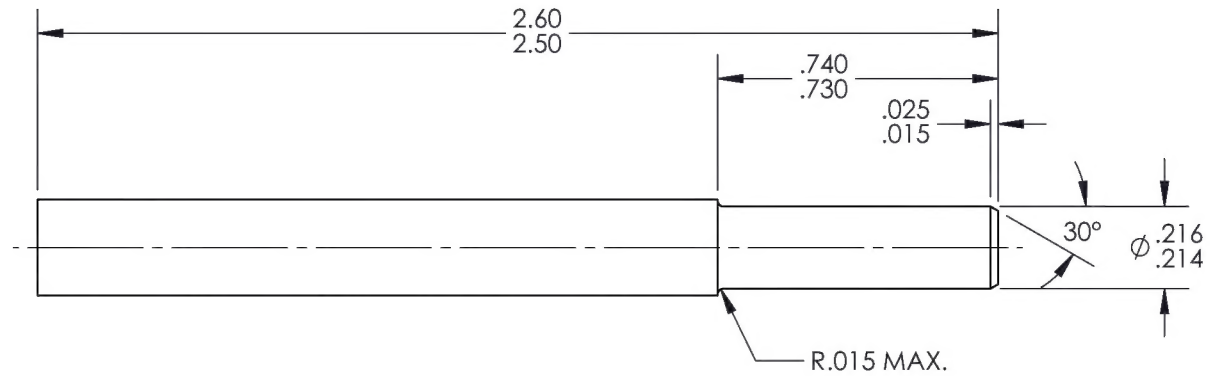
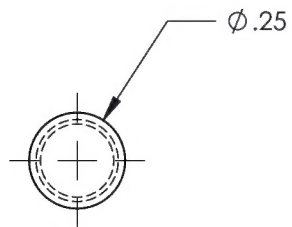


(-5)  
PIN ASSY

 <b>RED BARN MACHINE</b>	
TITLE <b>WRENCH ASSY - SLEEVE NUT</b>	
DWG NO. <b>RB T101992-5</b>	REV <b>1</b>
MAT'L	DRAWN BY: <b>SMITH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>214B, 214ST</b>
SCALE 1:2	DATE 9/6/2013
SHEET 3 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

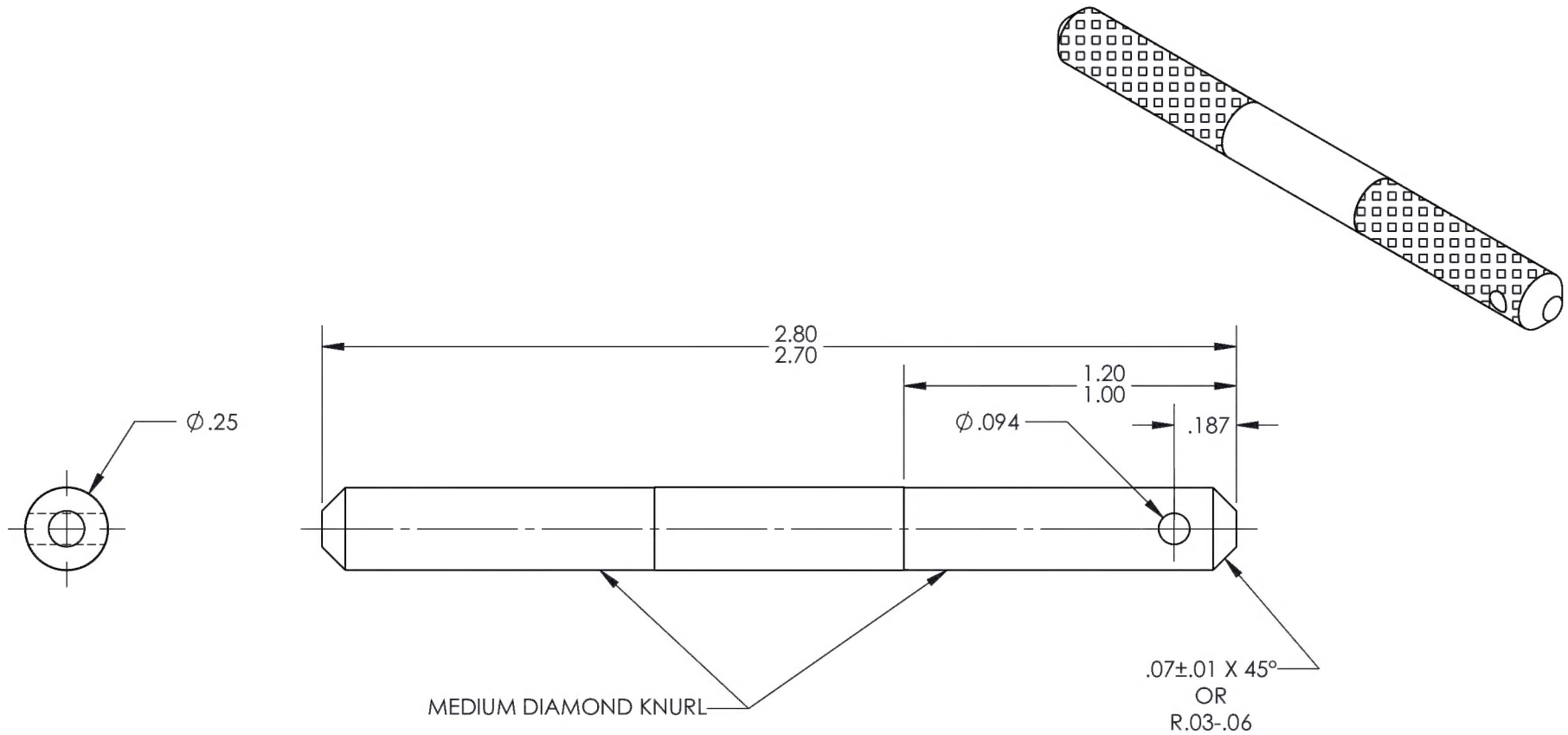


(-7)  
PIN

<b>RED BARN MACHINE</b>	
TITLE <b>WRENCH ASSY - SLEEVE NUT</b>	
DWG NO. <b>RB T101992-7</b>	REV <b>?</b>
MAT'L <b>01</b>	DRAWN BY: <b>SMITH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT <b>RC 57-63</b>
.XX $\pm .01$	TREAT
.X $\pm .1$	FINISH <b>SEE -5 ASSY.</b>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>214B, 214ST</b>
SCALE <b>2:1</b>	DATE <b>9/6/2013</b>
SHEET 4 OF 5	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-09 ADDED Ø.094 HOLE FOR -11.	9/9/2013	CFS	GE



(-9)  
HANDLE

<b>RED BARN MACHINE</b>	
TITLE <b>WRENCH ASSY - SLEEVE NUT</b>	
DWG NO. <b>RB T101992-9</b>	REV <b>1</b>
MAT'L <b>01</b>	DRAWN BY: <b>SMITH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT <b>RC 57-63</b> FINISH SEE -5 ASSY.
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC <b>USED ON MODEL 214B, 214ST</b>
SCALE <b>2:1</b>	DATE <b>9/6/2013</b>
SHEET 5 OF 5	